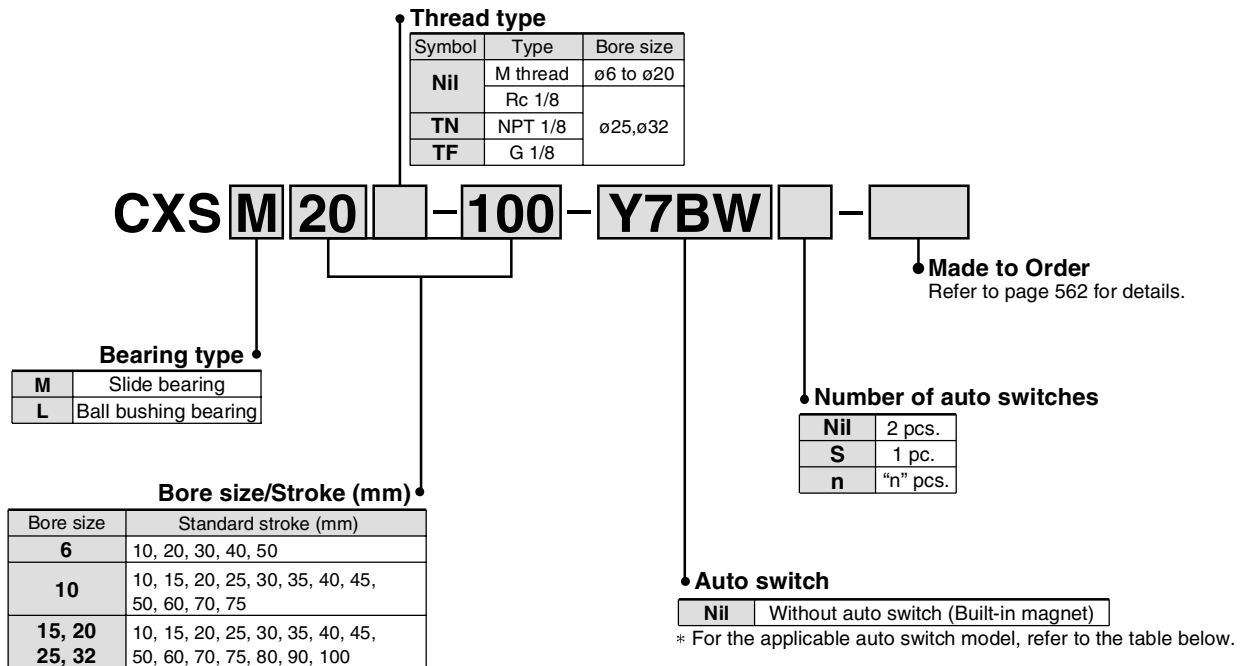


Dual Rod Cylinder Basic Type Series CXS

ø6, ø10, ø15, ø20, ø25, ø32

How to Order



Applicable Auto Switch / Refer to pages 1719 to 1827 for further information on auto switches.

Type	Special function	Electrical entry	Indicator light	Wiring (Output)	Load voltage		Auto switch model		Lead wire length (m)*			Pre-wired connector	Applicable load		
					DC	AC	Perpendicular	In-line	0.5 (Nil)	3 (L)	5 (Z)		IC circuit	Relay, PLC	
Solid state switch	—	Grommet	Yes	3-wire (NPN)	24 V	5 V, 12 V	—	Y69A	Y59A	●	●	○			○
				3-wire (PNP)				Y7PV	Y7P	●	●	○			
				2-wire				Y69B	Y59B	●	●	○			
	Diagnostic indication (2-color indication)			3-wire (NPN)	5 V, 12 V	Y7NWV	Y7NW	●	●	○	○				
				3-wire (PNP)		Y7PWV	Y7PW	●	●	○					
				2-wire		Y7BWV	Y7BW	●	●	○					
Water resistant (2-color indication)	2-wire	12 V	—	Y7BA	—	●	○	○							
	—	Grommet	Yes	3-wire (NPN equivalent)	—	5 V	—	Z76	●	●	—	—	IC circuit	—	
				None	2-wire	24 V	12 V	100 V	—	Z73	●	●	●	—	—
100 V or less	—	Z80	●					●	—	—	IC circuit	—			

* Lead wire length symbols: 0.5 m Nil (Example) Y59A
 3 m L (Example) Y59AL
 5 m Z (Example) Y59AZ

* Solid state auto switches marked with "○" are produced upon receipt of order.

- Since there are other applicable auto switches than listed, refer to page 569 for details.
- For details about auto switches with pre-wired connector, refer to pages 1784 and 1785.
- Auto switches are shipped together (not assembled).

Series CXS



Specifications

Bore size (mm)	6	10	15	20	25	32
Fluid	Air (Non-lube)					
Proof pressure	1.05 MPa					
Maximum operating pressure	0.7 MPa					
Minimum operating pressure	0.15 MPa	0.1 MPa		0.05 MPa		
Ambient and fluid temperature	-10 to 60°C (No freezing)					
Piston speed	30 to 300 mm/s	30 to 600 mm/s	30 to 700 mm/s		30 to 600 mm/s	
Cushion	Rubber bumper					
Stroke adjustable range	0 to -5 mm compared to the standard stroke					
Port size	M5 x 0.8				Rc 1/8	
Bearing type	Slide bearing, Ball bushing bearing (Same dimensions for both)					
Allowable kinetic energy	0.0023 J	0.064 J	0.095 J	0.17 J	0.27 J	0.32 J



Made to Order Specifications
(For details, refer to pages 1851 to 1954 and 2003.)

Symbol	Specifications
-XB6	Heat resistant cylinder (-10 to 150°C)
-XB9	Low speed cylinder (10 to 50 mm/s)
-XB11	Long stroke type
-XB13	Low speed cylinder (5 to 50 mm/s)
-XB19	High speed specification
-XC22	Fluororubber seals
-X593	Without plate

Standard Stroke

Model	Standard stroke		Long stroke	
	(mm)		(mm)	
CXS□6	10, 20, 30, 40, 50		60, 70, 75, 80, 90, 100	
CXS□10	10, 15, 20, 25, 30, 35, 40, 45, 50, 60, 70, 75		80, 90, 100, 110, 120, 125, 150	
CXS□15			110, 120, 125, 150	
CXS□20	10, 15, 20, 25, 30, 35, 40, 45, 50,			
CXS□25	60, 70, 75, 80, 90, 100		110, 120, 125, 150, 175, 200	
CXS□32				

* Refer to "Made to Order Specifications" for stroke which exceeds the standard stroke length.
Non-standard strokes for a size ø6 cylinder are available as a special order.

Theoretical Output

Model	Rod size (mm)	Operating direction	Piston area (mm ²)	Operating pressure (MPa)							
				0.1	0.15	0.2	0.3	0.4	0.5	0.6	0.7
CXS□6	4	OUT	56	—	8.4	11.2	16.8	22.4	28.0	33.6	39.2
		IN	31	—	4.6	6.2	9.3	12.4	15.5	18.6	21.7
CXS□10	6	OUT	157	15.7	—	31.4	47.1	62.8	78.5	94.2	110
		IN	100	10.0	—	20.0	30.0	40.0	50.0	60.0	70.0
CXS□15	8	OUT	353	35.3	—	70.6	106	141	177	212	247
		IN	252	25.2	—	50.4	75.6	101	126	151	176
CXS□20	10	OUT	628	62.8	—	126	188	251	314	377	440
		IN	471	47.1	—	94.2	141	188	236	283	330
CXS□25	12	OUT	982	98.2	—	196	295	393	491	589	687
		IN	756	75.6	—	151	227	302	378	454	529
CXS□32	16	OUT	1608	161	—	322	482	643	804	965	1126
		IN	1206	121	—	241	362	482	603	724	844

Note) Theoretical output (N) = Pressure (MPa) x Piston area (mm²)

Mass

Model	Standard stroke (mm)														
	10	15	20	25	30	35	40	45	50	60	70	75	80	90	100
CXSM 6	0.081	—	0.095	—	0.108	—	0.122	—	0.135	—	—	—	—	—	—
CXSL 6	0.081	—	0.095	—	0.108	—	0.122	—	0.135	—	—	—	—	—	—
CXSM10	0.15	0.16	0.17	0.18	0.19	0.20	0.21	0.22	0.23	0.25	0.27	0.28	—	—	—
CXSL 10	0.15	0.16	0.17	0.18	0.19	0.20	0.21	0.22	0.23	0.25	0.27	0.28	—	—	—
CXSM15	0.25	0.265	0.28	0.29	0.30	0.315	0.33	0.345	0.36	0.39	0.42	0.435	0.45	0.48	0.51
CXSL 15	0.27	0.285	0.30	0.31	0.32	0.335	0.35	0.365	0.38	0.41	0.44	0.455	0.47	0.50	0.53
CXSM20	0.40	0.42	0.44	0.46	0.48	0.495	0.51	0.53	0.55	0.585	0.62	0.64	0.66	0.70	0.74
CXSL 20	0.43	0.445	0.46	0.48	0.50	0.515	0.53	0.55	0.57	0.605	0.64	0.66	0.68	0.715	0.75
CXSM25	0.61	0.635	0.66	0.69	0.72	0.745	0.77	0.80	0.83	0.89	0.95	0.97	0.995	1.06	1.10
CXSL 25	0.62	0.645	0.67	0.70	0.73	0.755	0.78	0.81	0.84	0.895	0.955	0.98	1.005	1.065	1.11
CXSM32	1.15	1.19	1.23	1.275	1.32	1.36	1.40	1.45	1.49	1.58	1.665	1.71	1.755	1.84	1.93
CXSL 32	1.16	1.205	1.25	1.295	1.34	1.38	1.42	1.465	1.51	1.595	1.68	1.72	1.765	1.855	1.94

Clean Series

There are two types of cylinders, relieving type and vacuum type, available for a clean room environment. The relieving type specification with the double-seal construction of the rod section allows the cylinder to channel exhaust through the relief port directly to the outside of a clean room environment. The vacuum type specification allows for the application of a vacuum on the rod section while forced exhaust of air takes place through the vacuum port to the outside of a clean room environment.

How to Order

12 – CXS L [Bore size] – [Stroke] – [Auto switch]

● **Clean room specifications**

10	Relieving type
11	Vacuum type
12	Relieving type (With specially treated sliding parts)

● **Ball bushing bearing**

M	Slide bearing
L*	Ball bushing bearing

* 12-series is compatible with the ball bushing bearing type only.

Specifications

Bore size (mm)	6	10	15	20	25	32
Proof pressure	1.05 MPa					
Maximum operating pressure	0.7 MPa					
Minimum operating pressure	0.15 MPa	0.1 MPa	0.05 MPa			
Ambient and fluid temperature	-10 to 60°C (No freezing)					
Piston speed	30 to 400 mm/s					
Stroke adjustable range	0 to -5 mm compared to the standard stroke					
Bearing type	Ball bushing bearing					

Refer to "Pneumatic Clean Series" catalog for dimensions.

Copper and Fluorine-free (For CRT manufacturing process)

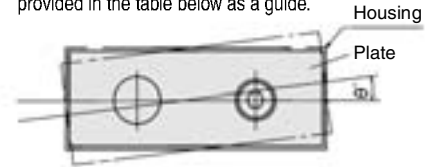
To prevent the influence of copper ions or halogen ions during CRT manufacturing processes, copper and fluorine materials are not used in the component parts.

Note) Since the standard cylinders are essentially copper and fluorine-free, those are conforming to 20-specifications. However, in the event of combined specifications, it is likely to happen non-conformity to 20-specifications. (e.g. combination between 20- and -XB9 (-XB13)) In order to avoid such a non-conformity, we distinguish the model no. from the one for standard products by prefixing 20-.

Operating Conditions

Non-rotating Accuracy

Non-rotating accuracy θ° at the retracted end and without a load should be less than or equal to the value provided in the table below as a guide.

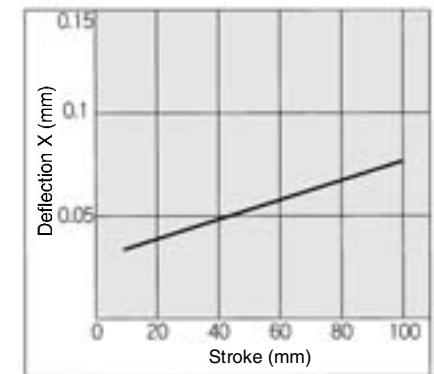
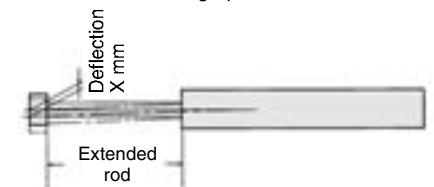


Bore size (mm)	θ to θ_{32}
CXSM (Slide bearing)	$\pm 0.1^\circ$
CXSL (Ball bushing bearing)	

CXS□6 to 32

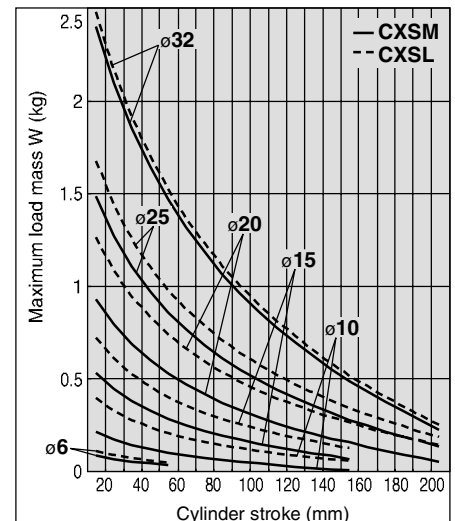
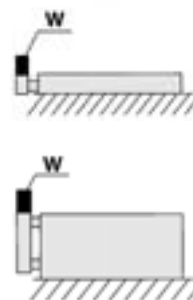
Deflection at the Plate End

An approximate plate-end deflection X without a load is shown in the graph below.



Maximum Load Mass

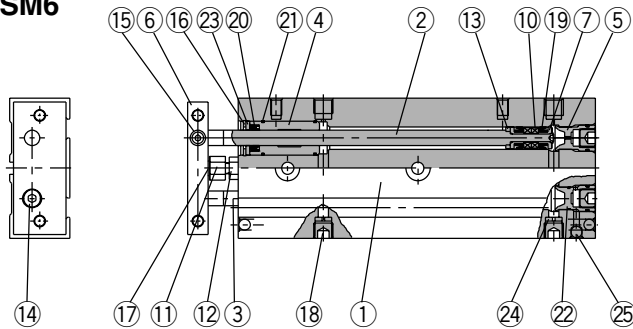
When the cylinder is mounted as shown in the diagrams below, the maximum load mass W should not exceed the values illustrated in the graph immediately following the diagrams.



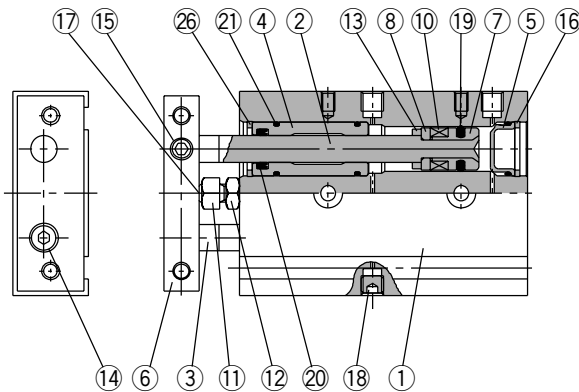
Series CXS

Construction: Slide Bearing

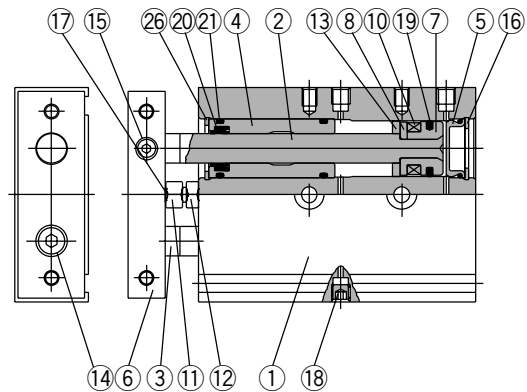
CXSM6



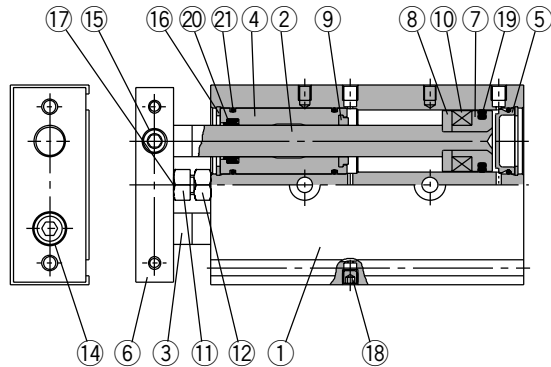
CXSM10



CXSM15



CXSM20 to 32



Component Parts

No.	Description	Material	Note
1	Housing	Aluminum alloy	Hard anodized
2	Piston rod A	Carbon steel ⁽¹⁾	Hard chrome plated
3	Piston rod B	Carbon steel ⁽¹⁾	Hard chrome plated
4	Rod cover	Aluminum bearing alloy	
5	Head cover	Special steel ⁽²⁾	
6	Plate	Aluminum alloy	Hard anodized
7	Piston A	Aluminum alloy	Chromated
8	Piston B	Aluminum alloy	Chromated
9	Bumper A	Polyurethane	
10	Magnet	—	
11	Bumper bolt	Carbon steel	Nickel plated
12	Hexagon nut	Carbon steel	Nickel plated
13	Bumper B	Polyurethane	
14	Hexagon socket head cap screw	Chromium steel	Nickel plated
15	Hexagon socket head set screw	Chromium steel	Nickel plated
16	Retaining ring	Special steel	Phosphate coated



Note 1) Stainless steel for CXSM6.

Note 2) Anodized aluminum alloy for CXSM6.

Component Parts

No.	Description	Material	Note
17	Bumper	Polyurethane	
18	Plug	Chromium steel	Nickel plated
19	Piston seal	NBR	
20	Rod seal	NBR	
21	O-ring	NBR	
22	Head cover B	Aluminum alloy	Nickel plated
23	Seal retainer	Aluminum alloy	
24	Port spacer	Aluminum alloy	
25	Steel ball	Special steel	Hard chrome plated
26	Retaining ring B	Special steel	Phosphate coated

Replacement Parts/Seal Kit

Bore size (mm)	Kit no.	Contents
6	CXSM 6-PS	Set of nos. above (19, 20 and 21)
10	CXSM 10 A PS	
15	CXSM 15-PS	
20	CXSM 20-PS	
25	CXSM 25-PS	
32	CXSM 32-PS	

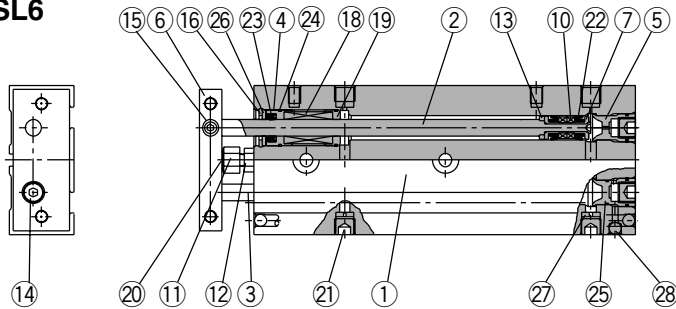
* Seal kit includes (19, 20 and 21). Order the seal kit, based on each bore size.

* Since the seal kit does not include a grease pack, order it separately.

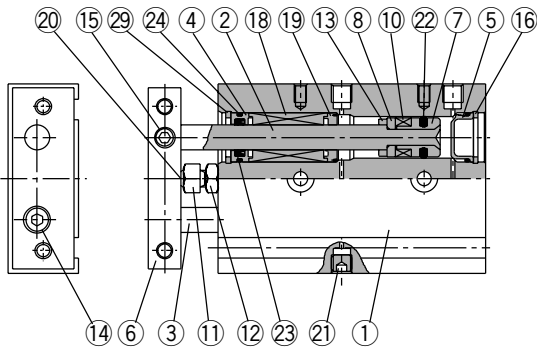
Grease pack part no.: GR-S-010 (10 g)

Construction: Ball Bushing Bearing

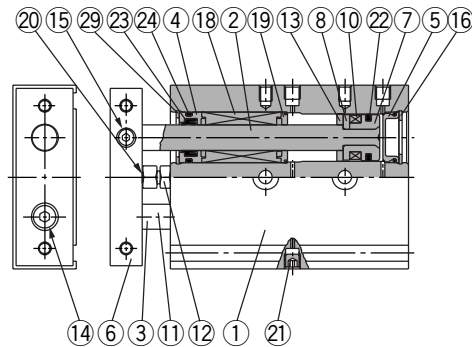
CXSL6



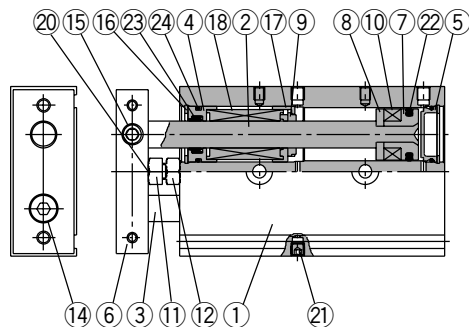
CXSL10



CXSL15



CXSL20 to 32



Component Parts: Standard Piping

No.	Description	Material	Note
1	Housing	Aluminum alloy	Hard anodized
2	Piston rod A	Special steel	Hard chrome plated
3	Piston rod B	Special steel	Hard chrome plated
4	Rod cover	Aluminum bearing alloy	
5	Head cover	Special steel ⁽¹⁾	
6	Plate	Aluminum alloy	Hard anodized
7	Piston A	Aluminum alloy	Chromated
8	Piston B	Aluminum alloy	Chromated
9	Bumper A	Polyurethane	
10	Magnet	—	
11	Bumper bolt	Carbon steel	Nickel plated
12	Hexagon nut	Carbon steel	Nickel plated
13	Bumper B	Polyurethane	
14	Hexagon socket head cap screw	Chromium steel	Nickel plated
15	Hexagon socket head set screw	Chromium steel	Nickel plated
16	Retaining ring	Special steel	Phosphate coated
17	Bumper holder	Synthetic resin	



Note 1) Anodized aluminum alloy for CXSL6.

Component Parts

No.	Description	Material	Note
18	Ball bushing	—	
19	Bearing spacer	Synthetic resin ⁽²⁾	
20	Bumper	Polyurethane	
21	Plug	Chromium steel	Nickel plated
22	Piston seal	NBR	
23	Rod seal	NBR	
24	O-ring	NBR	
25	Head cover B	Aluminum alloy	Nickel plated
26	Seal retainer	Aluminum alloy	
27	Port spacer	Aluminum alloy	
28	Steel ball	Special steel	Hard chrome plated
29	Retaining ring B	Special steel	Phosphate coated

Note 2) Aluminum bearing alloy for CXSL6.

Replacement Parts/Seal Kit

Bore size (mm)	Kit no.	Contents
6	CXSL 6 – PS	Set of nos. above 22, 23 and 24
10	CXSL 10 B PS	
15	CXSL 15 A PS	
20	CXSL 20 A PS	
25	CXSL 25 A PS	
32	CXSL 32 A PS	

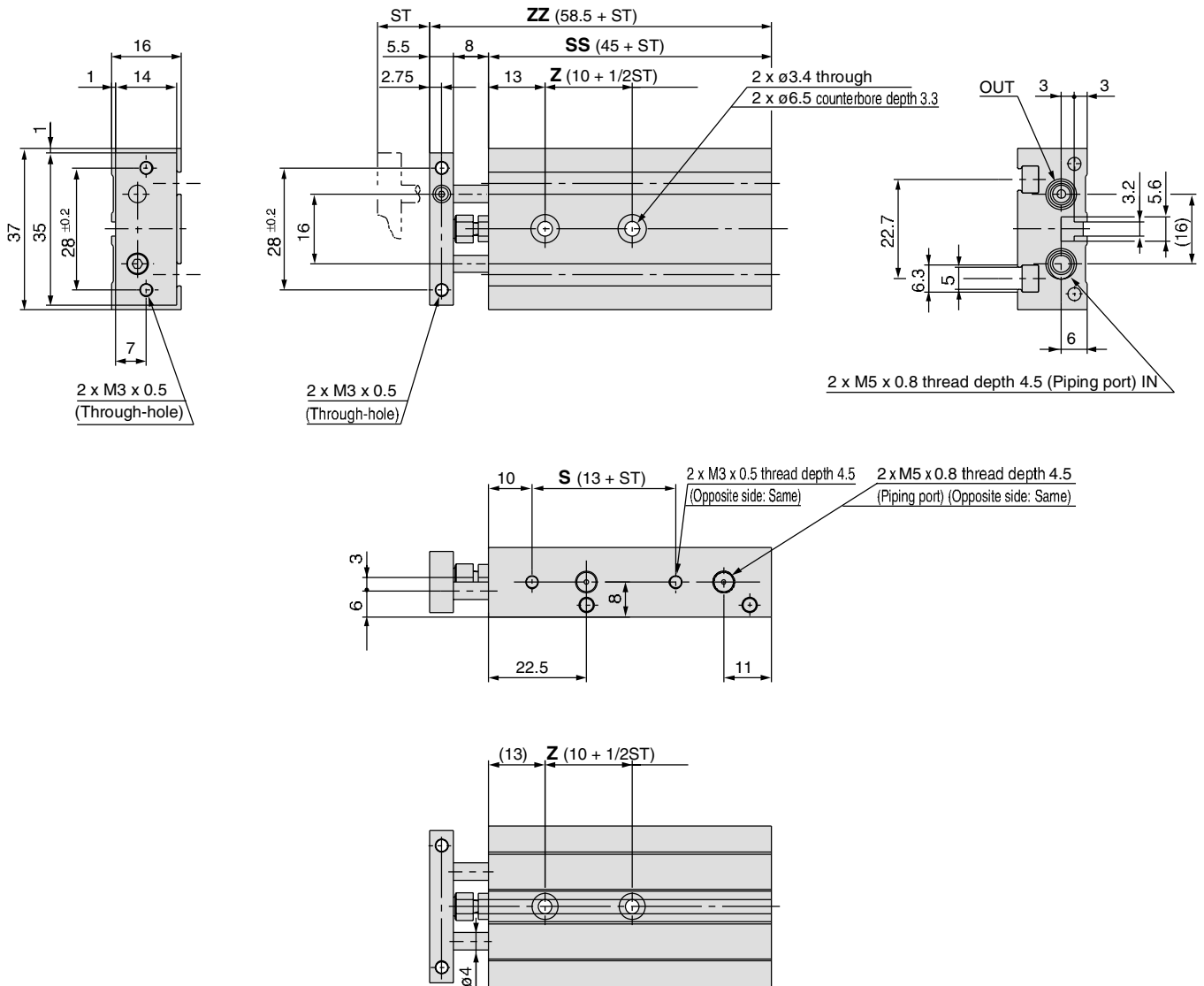
* Seal kit includes 22, 23 and 24. Order the seal kit, based on each bore size.

* Since the seal kit does not include a grease pack, order it separately.

Grease pack part no.: GR-S-010 (10 g)

Series CXS

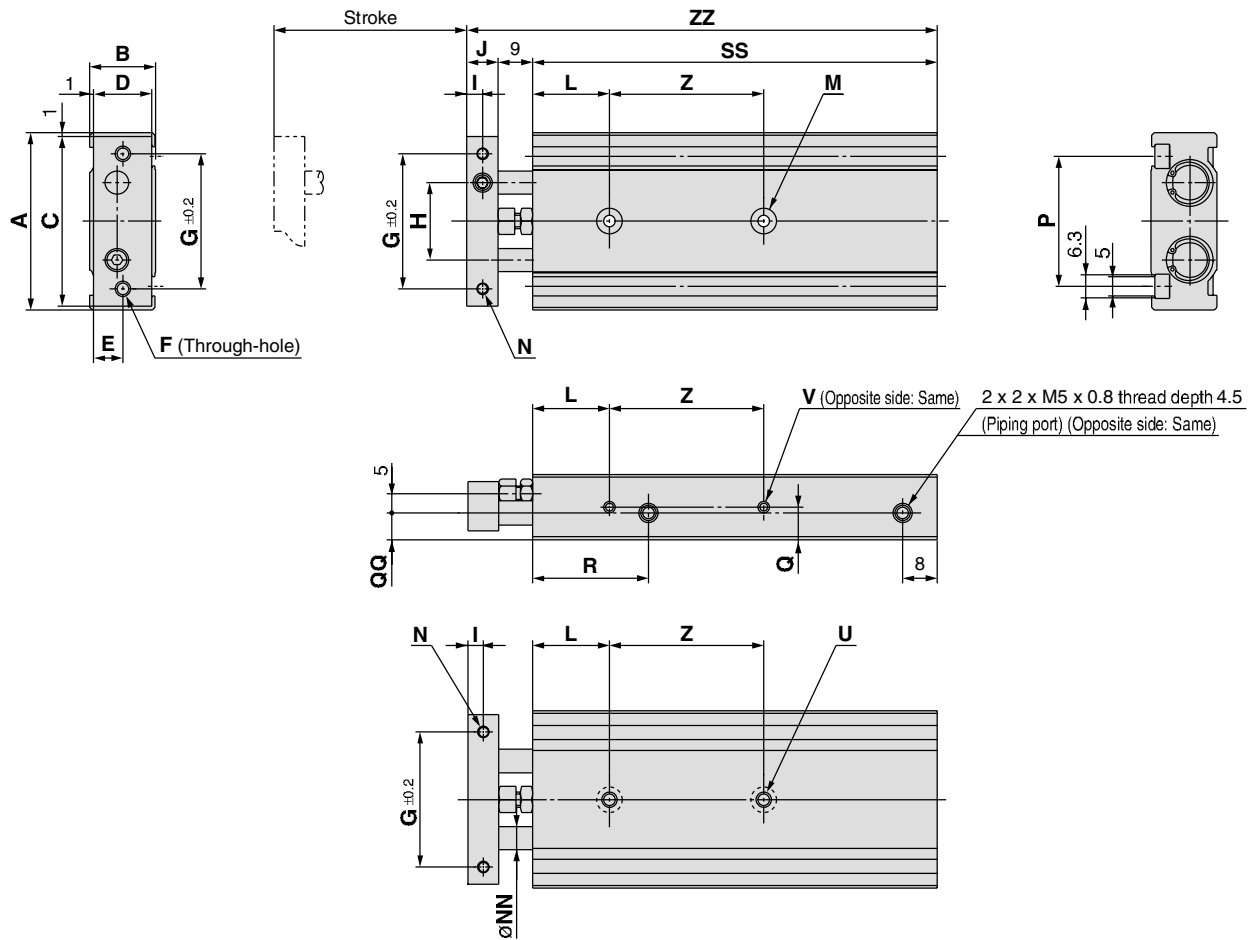
Dimensions: $\phi 6$



(mm)

Model	Stroke	Z	S	SS	ZZ
CXS□6-10	10	15	23	55	68.5
CXS□6-20	20	20	33	65	78.5
CXS□6-30	30	25	43	75	88.5
CXS□6-40	40	30	53	85	98.5
CXS□6-50	50	35	63	95	108.5

Dimensions: $\phi 10, \phi 15$



(mm)

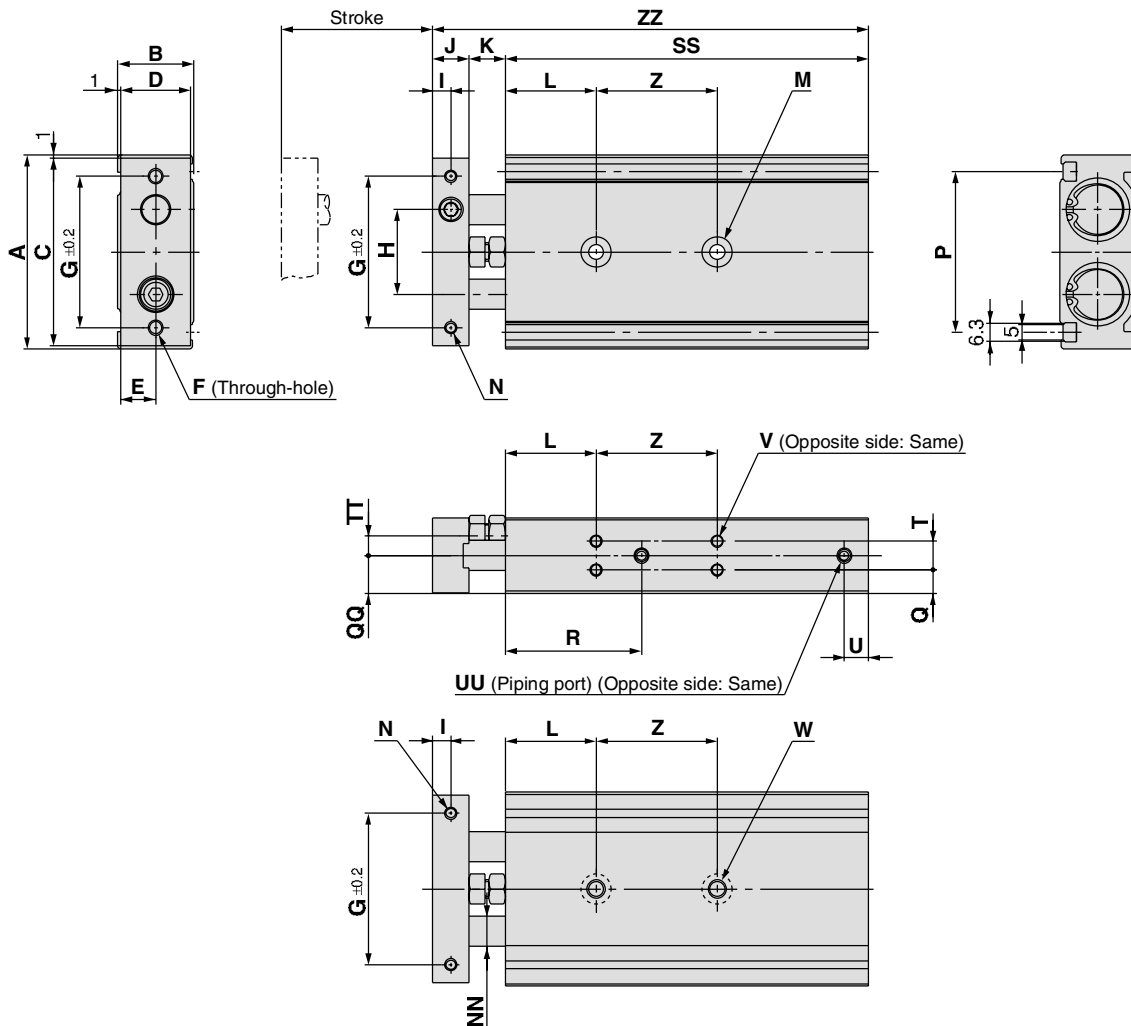
Model	A	B	C	D	E	F	G	H	I	J	L	M	N	NN	P	Q	QQ	R	U	V
CXS□10	46	17	44	15	7.5	2 x M4 x 0.7	35	20	4	8	20	2 x $\phi 3.4$ through 2 x $\phi 6.5$ counter- bore depth 3.3	2 x M3 x 0.5 thread depth 5	$\phi 6$	33.6	8.5	7	30	2 x M4 x 0.7 thread depth 7	4 x M3 x 0.5 thread depth 4.5
CXS□15	58	20	56	18	9	2 x M5 x 0.8	45	25	5	10	30	2 x $\phi 4.3$ through 2 x $\phi 8$ counter- bore depth 4.4	2 x M4 x 0.7 thread depth 6	$\phi 8$	48	10	10	38.5	2 x M5 x 0.8 thread depth 8	4 x M4 x 0.7 thread depth 5

Dimensions by Stroke

Model	SS														Z					ZZ															
	10	15	20	25	30	35	40	45	50	60	70	75	80	90	100	10, 15 20, 25	30, 35, 40, 45, 50	60, 70, 75	80	90, 100	10	15	20	25	30	35	40	45	50	60	70	75	80	90	100
CXS□10	65	70	75	80	85	90	95	100	105	115	125	130	-	-	-	30	40	50	-	-	82	87	92	97	102	107	112	117	122	132	142	147	-	-	-
CXS□15	70	75	80	85	90	95	100	105	110	120	130	135	140	150	160	25	35	45	45	55	89	94	99	104	109	114	119	124	129	139	149	154	159	169	179

Series CXS

Dimensions: $\varnothing 20$, $\varnothing 25$, $\varnothing 32$



(mm)

Model	A	B	C	D	E	F	G	H	I	J	K	L	M	N	NN	P
CXS□20	64	25	62	23	11.5	2 x M5 x 0.8	50	28	6	12	12	30	2 x $\varnothing 5.5$ through 2 x $\varnothing 9.5$ counterbore depth 5.3	2 x M4 x 0.7 thread depth 6	$\varnothing 10$	53
CXS□25	80	30	78	28	14	2 x M6 x 1.0	60	35	6	12	12	30	2 x $\varnothing 6.9$ through 2 x $\varnothing 11$ counterbore depth 6.3	2 x M5 x 0.8 thread depth 7.5	$\varnothing 12$	64
CXS□32	98	38	96	36	18	2 x M6 x 1.0	75	44	8	16	14	30	2 x $\varnothing 6.9$ through 2 x $\varnothing 11$ counterbore depth 6.3	2 x M5 x 0.8 thread depth 8	$\varnothing 16$	76

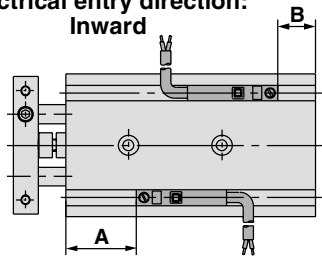
Model	Q	QQ	R	T	TT	U	UU	V	W
CXS□20	7.75	12.5	45	9.5	6.5	8	4 x M5 x 0.8 thread depth 4.5	8 x M4 x 0.7 thread depth 5.5	2 x M6 x 1.0 thread depth 10
CXS□25	8.5	15	46	13	9	9	4 x Rc 1/8 thread depth 6.5	8 x M5 x 0.8 thread depth 7.5	2 x M8 x 1.25 thread depth 12
CXS□32	9	19	56	20	11.5	10	4 x Rc 1/8 thread depth 6.5	8 x M5 x 0.8 thread depth 7.5	2 x M8 x 1.25 thread depth 12

Dimensions by Stroke

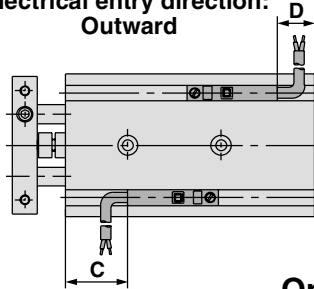
Model	SS																Z			ZZ															
	10	15	20	25	30	35	40	45	50	60	70	75	80	90	100	10, 15, 20, 25	30, 35, 40, 45, 50	60, 70, 75, 80, 90, 100	10	15	20	25	30	35	40	45	50	60	70	75	80	90	100		
CXS□20	80	85	90	95	100	105	110	115	120	130	140	145	150	160	170	30	40	60	104	109	114	119	124	129	134	139	144	154	164	169	174	184	194		
CXS□25	82	87	92	97	102	107	112	117	122	132	142	147	152	162	172	30	40	60	106	111	116	121	126	131	136	141	146	156	166	171	176	186	196		
CXS□32	92	97	102	107	112	117	122	127	132	142	152	157	162	172	182	40	50	70	122	127	132	137	142	147	152	157	162	172	182	187	192	202	212		

Auto Switch Proper Mounting Position (Detection at Stroke End)

Electrical entry direction:
Inward



Electrical entry direction:
Outward



Bore size (mm)	A	B	D-Z7/Z8, D-Y7□W D-Y5□, D-Y7□		D-Y6□, D-Y7□V D-Y7□WV		D-Y7BAL	
			C	D	C	D	C	D
6	15.5	4.5	11.5 (10)	0.5 (-1)	13	2	5.5	-5.5
10	22.5	7.5	18.5 (17)	3.5 (2)	20	5	12.5	-2.5
15	30.5	4.5	26.5 (25)	0.5 (-1)	28	2	20.5	-5.5
20	38	7	34 (32.5)	3 (1.5)	36	4.5	28	-3
25	38	9	34 (32.5)	5 (3.5)	36	6.5	28	-1
32	48	9	44 (42.5)	5 (3.5)	46	6.5	38	-1



Lead wire entry is inward prior to shipment.

Note 1) Negative figures in the table D indicate how much the load wires protrude from the cylinder body.

Note 2) (): Denotes the dimensions of D-Z73.

Note 3) Adjust the auto switch after confirming the operating conditions in the actual setting.

Operating Range

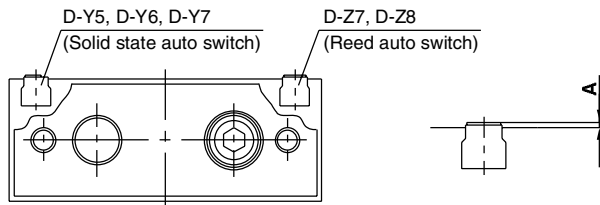
Auto switch model	Bore size (mm)					
	6	10	15	20	25	32
D-Z7□/Z80	9	7	9	9	9	11
D-Y59□, D-Y69□ D-Y7P/Y7PV D-Y7□W/Y7□WV D-Y7BAL	3	3	3.5	3.5	4	4.5

* Since this is a guideline including hysteresis, not meant to be guaranteed.

(assuming approximately ±30% dispersion.)

There may be the case it will vary substantially depending on an ambient environment.

Dimensions for Mounting of Auto Switch



A Dimension

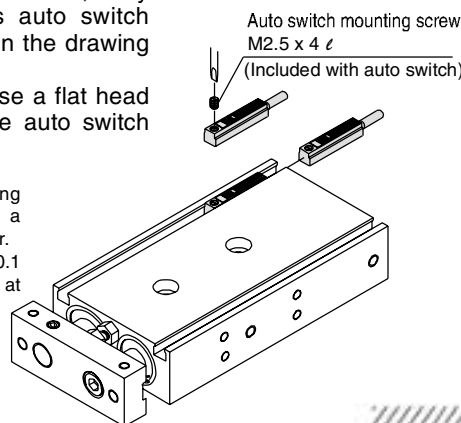
Auto switch model	Bore size (mm)					
	6	10	15	20	25	32
D-Y59A/Y7P/Y59B D-Y69A/Y7PV/Y69B D-Y7NWV/Y7PWV/Y7BWV D-Y7NW/Y7PW/Y7BW D-Y7BAL	0.7			0.2		
D-Z7, D-Z8	1.2			0.7		

Auto Switch Mounting

When mounting and securing auto switches, they should be inserted into the cylinder's auto switch mounting rail from the direction shown in the drawing below.

After setting in the mounting position, use a flat head watchmaker's screwdriver to tighten the auto switch mounting screw that is included.

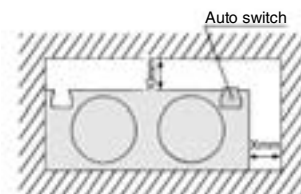
Note) When tightening an auto switch mounting screw, use a watchmakers' screwdriver with a handle of approximately 5 to 6 mm in diameter. Also, tighten with a torque of about 0.05 to 0.1 N·m. As a guide, turn about 90° past the point at which tightening can first be felt.



Caution

1. Avoid proximity to magnetic objects

When magnetic substances such as iron (including flange brackets) are in close proximity to a cylinder body with an auto switch, be sure to provide a clearance between the magnetic substance and the cylinder body as shown in the drawing below. If the clearance is less than the values noted in the table below, the auto switch may not function properly.



Bore size	X (mm)
ø6	0
ø10	0
ø15	10
ø20	10
ø25	0
ø32	0

Other than the applicable auto switches listed in "How to Order", the following auto switches can be mounted. For detailed specifications, refer to pages 1719 to 1827.

* Normally closed (NC = b contact), solid state auto switch (D-Y7G/Y7H type) are also available. For details, refer to page 1748.



Series CXS Specific Product Precautions

Be sure to read before handling.

Refer to front matters 42 and 43 for Safety Instructions and pages 3 to 11 for Actuator and Auto Switch Precautions.

Mounting

⚠ Caution

1. **Make sure that the surface on which the cylinder is to be mounted is flat (reference value for flatness: 0.05 or less).**

Dual rod cylinders can be mounted from 3 directions, however, make sure that the surface on which the cylinder is to be mounted is flat (reference value for flatness: 0.05 or less). Otherwise, the accuracy of the piston rod operation is not achieved, and malfunctioning can occur.

2. **Piston rod must be retracted when mounting the cylinder.**

Scratches or gouges in the piston rod may lead to damaged bearings and seals and cause malfunctions or air leakage.

Piping

⚠ Caution

1. **Plug the appropriate supply port(s) according to the operating conditions.**

Dual-rod cylinders have 2 supply ports for each operating direction (3 supply ports for $\phi 6$ only). Plug the appropriate supply port according to the operating conditions. However, when switching the plugged port, verify air leakage. If small air leakage is detected, order the below plugs, and reassemble it.

Plug part no.: ($\phi 6$)CXS10-08-28747A
 ($\phi 10$ to $\phi 20$)CXS20-08-28749
 ($\phi 25$ to $\phi 32$)CYP025-08B29449(Rc 1/8)
 CXS25-08-A3025A(NPT 1/8)
 CXS25-08-A3911(G 1/8)

Stroke Adjustment

⚠ Caution

1. **After adjusting the stroke, make sure to tighten the hexagon nut to prevent it from loosening.**

Dual rod cylinders have a bolt to adjust 0 to -5 mm strokes on the retracted end (IN).

Loosen the hexagon nut to adjust the stroke; however, make sure to tighten the hexagon nut after making an adjustment.

2. **Never operate a cylinder with its bumper bolt removed. Also, do not attempt to tighten the bumper bolt without using a nut.**

If the bumper bolt is removed, the piston hits the head cover causing damage to the cylinder. Therefore, do not use a cylinder without a bumper bolt.

Furthermore, if the bumper bolt is tightened without a nut, the piston seal is caught in the leveled part, damaging the seal.

Stroke Adjustment

⚠ Caution

3. **A bumper at the end of the bumper bolt is replaceable.**

In case a missing bumper, or a bumper has a permanent settling, use following part numbers for ordering.

Bore size (mm)	6, 10, 15	20, 25	32
Part no.	CXS10-34A 28747	CXS20-34A 28749	CXS32-34A 28751
Qty.	1		

Disassembly and Maintenance

⚠ Caution

1. **Never use a cylinder with its plate removed.**

When removing the hexagon socket head cap screw on the end plate, the piston rod must be secured to prevent from rotating. However, if the sliding parts of the piston rod are scratched and gouged, a malfunction may occur. If the plate is not required for your application, use the cylinder that does not come with a plate, available through made-to-order (-X593) on page 2003.

2. **When disassembling and reassembling the cylinder, please contact SMC or refer to the separate instruction manual.**

⚠ Warning

1. **Take precautions when your hands are near the plate and housing.**

Take sufficient care to avoid getting your hands or fingers caught when the cylinder is operated.

Operating Environment

⚠ Caution

1. **Do not operate the cylinder in a pressurized environment.**
The pressurized air may flow inside the cylinder due to its construction.
2. **Do not use as a stopper. This may cause malfunction.**
When using as a stopper, select a stopper cylinder (Series RS) or a compact guide cylinder (Series MGP).

Speed Adjustment

⚠ Caution

1. **When CXSJ□6 is operated at a low speed, adjust the speed with an IN/OUT control by installing two dual speed controllers due to the small cylinder capacity. This can prevent the cylinder from ejecting.**